



BROEN BALLOMAX®
NEXT GENERATION VALVE TECHNOLOGY
FOR DISTRICT HEATING AND DISTRICT COOLING





BROEN

VALVE TECHNOLOGIES

Climate change is our common challenge

Energy efficiency is one of the greatest challenges of our times and for district energy BROEN delivers ready solutions to meet the globally rising demand for energy efficiency.

Based on the heritage from leading edge innovations in Danish district heating, BROEN Ballomax® offers the most comprehensive range of proven ball valves for distribution and transmission of district energy in residential, commercial and industrial applications and is today a key component in district heating and district cooling networks throughout the world.

BROEN A/S is ISO 9001:2015 and ISO 14001:2015 certified.

Our brand is our promise.

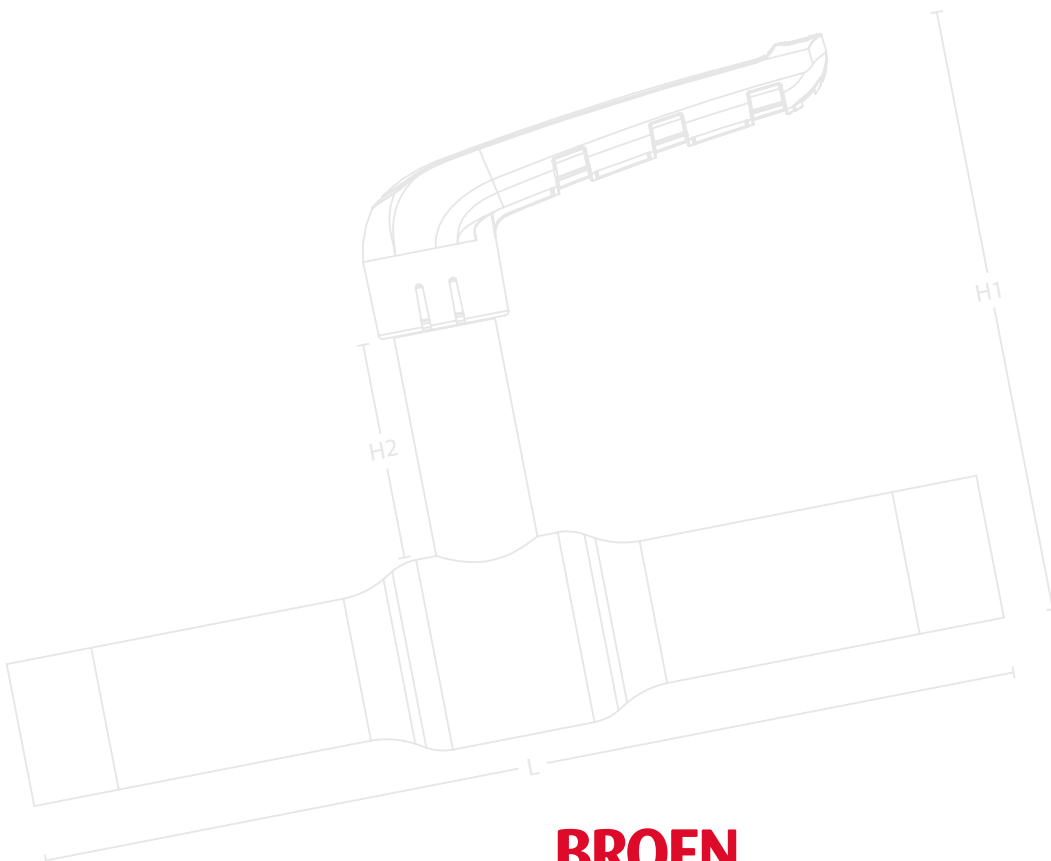
ABOUT BROEN

In 1948 Poul Broen established the company BROEN, which was among the pioneers, when district heating took off in Denmark. In 1982 the BROEN Ballomax® ball valve for district heating was launched. We strive to develop and improve products, that use nature's resources as efficiently as possible.

In 1993 BROEN was acquired by Aalberts Industries and today we have more than 15,000 colleagues operating from more than 200 locations in more than 30 countries. Aalberts Industries (AALB) is listed at the EuroNext Stock Exchange, NL

VISION AND VALUES

Our vision is simple: Be the best in valve technology. Strong values are the foundation for our business and with the same shared vision they link us together as one company across borders and time zones on 3 continents.





BROEN Ballomax® – our response. Next generation valve technology

The full flow design of the new BROEN Ballomax® DN10-50 was developed to offer a safe, modern and efficient shut-off valve for district heating networks.

The proven range of BROEN Ballomax® now offers more solutions than ever.

The valve is tested and subjected to a 100% quality control before leaving the factory and it therefore requires minimal service for the rest of its life.

- PED 2014/68/EU - module H
- EN 12266-1 and -2



BROEN now introduces the next generation valve technology for district energy

- Energy efficiency – designed to last!
- Compact design
- Optimized full bore valve
- Traceability - individual valve identification
- Patented Danish design – produced in Denmark

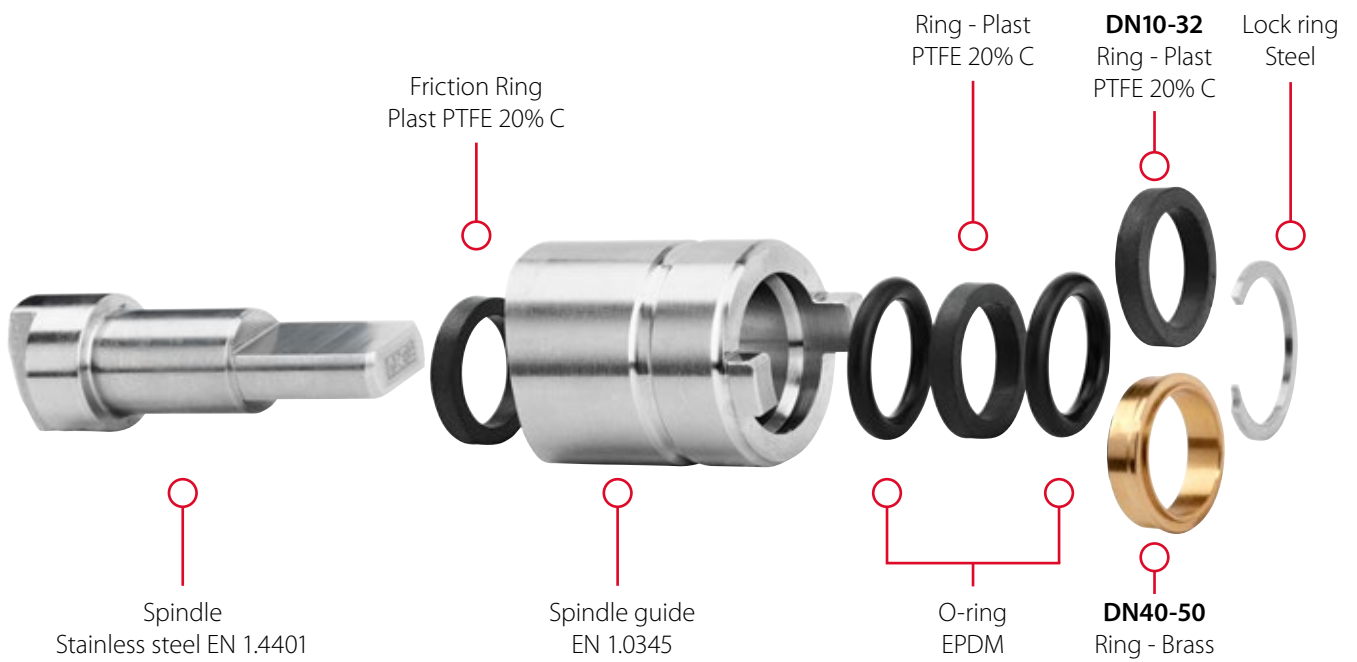
DN10-50 full bore | PN25 | Flange, weld, female or male

Stem and spindle design

Compact design – Designed to last

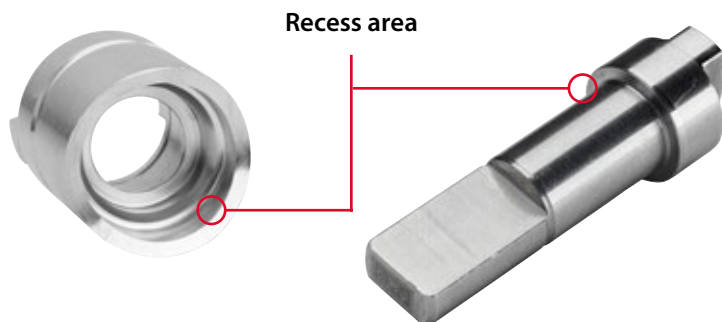
Stem design

The O-rings can be replaced and spare O-rings come in a special spare part kit with tools.



Blow-out proofed stem design

A recess in the stem guide secures the spindle from blow-out and also make it possible to change both O-rings on the spindle.



Seat and connection overview

Patented Danish design – Optimized full bore valve technology

Seat design

The new BROEN Ballomax® features a new patented spring supported seat design. This new design ensures an optimal tightness and operation of the ball. This contributes to a longer life time with less wear on the sealing material.

The design of the profile of the seat support allows for a certain movement and work as a spring. This means a simple durable design with less components in the sealing area.

The new BROEN Ballomax® allows for flow in both directions as there is a spring supported seat on both sides of the ball.

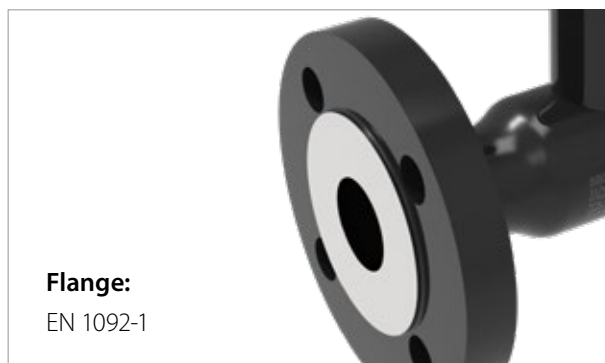


Materials:

Stainless steel EN 1.4401

TFM™ PTFE

Valve connection overview



Lasermarking and traceability

Unique valve identification

Traceability – Individual valve identification

Each unique valve ID number is linked to a unique data matrix on the top of the spindle. With this we can trace information from our manufacturing process of each individual valve such as quality and proces-, test- and distribution data. This information is traceable back to BROEN.



Surface treatment

All BROEN Ballomax® valves are powder coated with a laser marking written in the black coating – not penetrating it – hence keeping a full corrosion protection.



Lasermarking

On top of practical installation information, the laser marking on the outside of the valve body includes a unique individual valve ID number enabling us to provide proces and manufacturing data to customers.



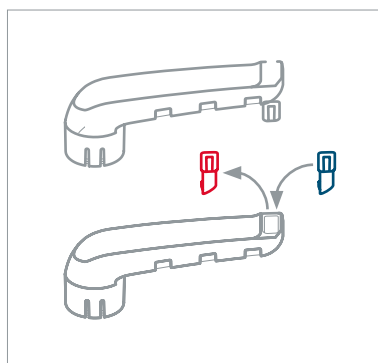
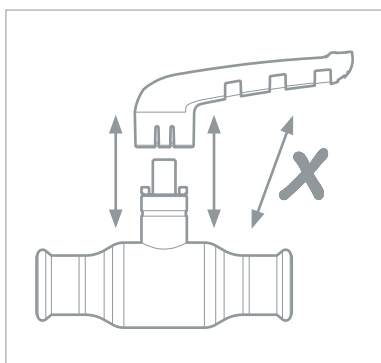
Handle

Designed to last

Handle

The solid steel handle is manufactured with fibreglass reinforced nylon around it, in order to create a both durable but also comfortable and ergonomic handle, which does not easily transfer heat.

The handle can be removed and mounted in both flow directions without any use of tools. The handle can be supplied with coloured clips to indicate media characteristics.



BROEN Ballomax[®]

Next generation valve technology

Range:

The new addition to the proven line of BROEN Ballomax[®] district heating valves is offered in a range of different variants:

- DN10-50 full bore
- PN25
- Flange, weld, female or male

Applications:

- Heating
- Cooling
- Industrial applications

Compact valve design

The compact valve body in one piece offers the best opportunities for insulation in the market – matching requirements in modern efficient district heating systems.

Optimized full bore valve

The high Kvs value secures optimal flow. A full bore construction means a minimum of pressure drop, less noise and less energy consumption.

Energy efficiency – designed to last

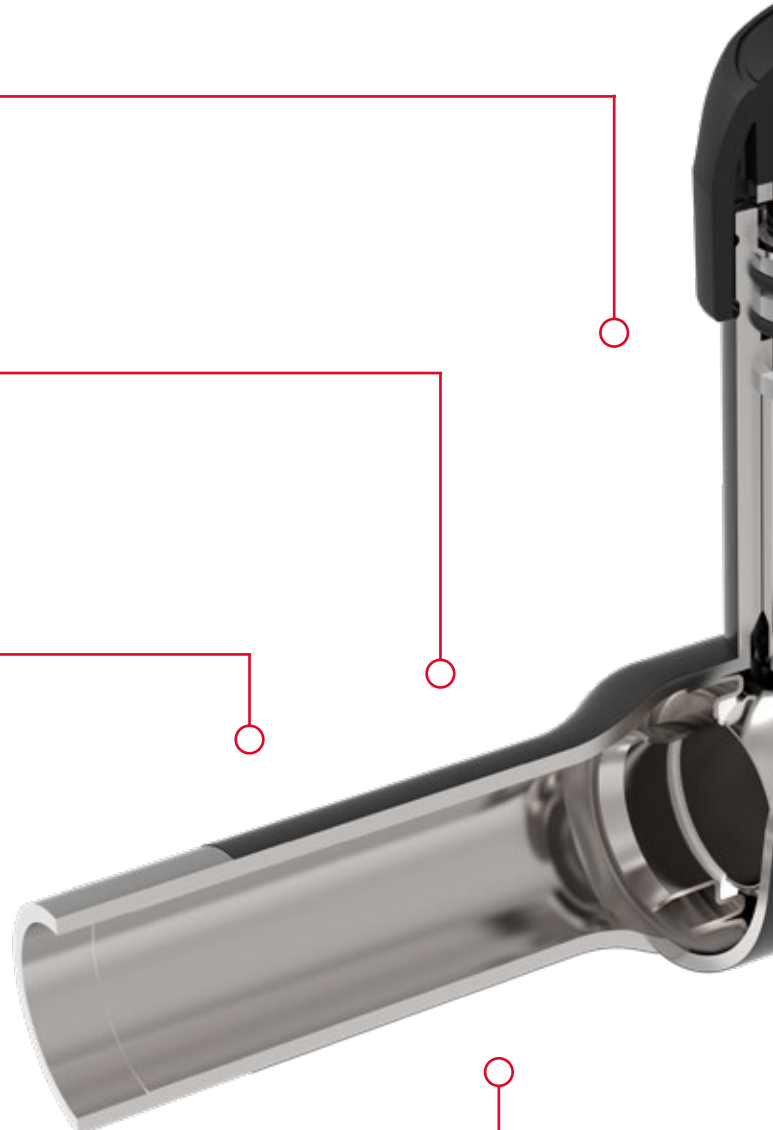
The construction requires less torque and actuation to operate, which again means less wear on the sealing material. This construction secures a longer lifetime.

Connection technologies

The valve is available with either flange, weld, male or female connections.

Patented Danish design – produced in Denmark

The patented spring supported seat design secures optimal tightness and operation of the ball due to less torque and actuation required. This converts into less wear on the sealing material and a longer lifetime.





Handle

The solid steel handle is manufactured with fibreglass reinforced nylon around it, in order to create a both durable but also comfortable and ergonomic handle, which does not easily transfer heat. The handle can be mounted in both flow directions with no tools required.

Clips

With interchangeable color clips you can easily visualize forward and return or hot and cold water flows. Furthermore the clips are designed so that a label can be attached to the handle.

Stem

All valves are available with a high stem, which is an integrated part of the valve ensuring proper insulation. The stem is laser welded to the body.

Laser marking

All valves are clearly marked with information about size, material and pressure class.

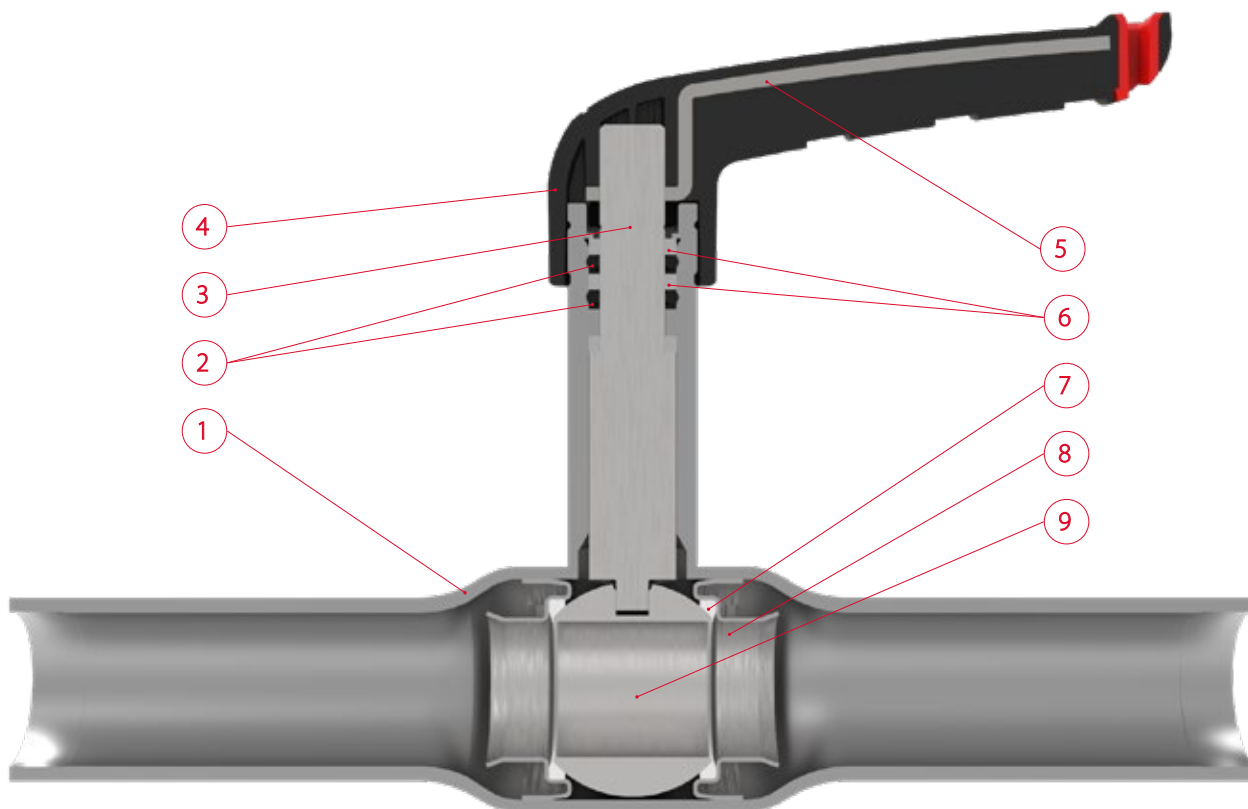
Proces traceability – unique valve identification

All valves are individually marked with a unique valve number and a data matrix on the spindle underneath the handle with information about process-, quality- and distribution data – for each individual valve.

BROEN Ballomax®

Next generation valve technology

BROEN Ballomax® product description



Same construction applies for other types of connections.

No.	Component	Material	Standard
1	Valve housing	Carbon steel	P235GH / EN 10217-2
2	O-ring	Elastomer - EPDM	
3	Stem	Stainless steel	EN 1.4401 / AISI 316
4	Handle	Fibreglass reinforced nylon	PA66
5	Metal reinforcement	Galvanized steel	

No.	Component	Material	Standard
6	Ring	DN10-32: PTFE, modified 20% C DN40-50: Brass	
7	Seal	TFM™ PTFE	EN 1.4401 / AISI 316
8	Spring supported ring	Stainless steel	EN 1.4301 / AISI 304
9	Ball	Stainless steel	

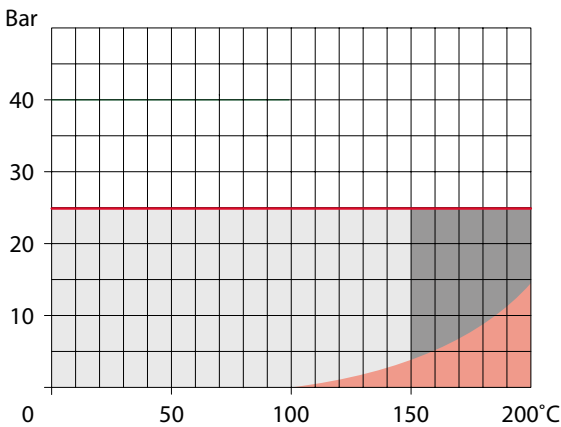
BROEN Ballomax® technical data

Material, valve housing:	P235GH / EN 10217-2
Material, handle:	Fibreglass reinforced nylon with metal insert
Sizes:	DN10-50
Seals:	TFM™ PTFE (Polytetrafluorethylene)
O-rings:	Elastomer - EPDM (Ethylene Propylene Diene Monomer)
Medium:	Water
Operating pressure:	Max 25 bar
Operating temperature:	-20°C to +150°C
Design temperature:	-20°C to +200°C

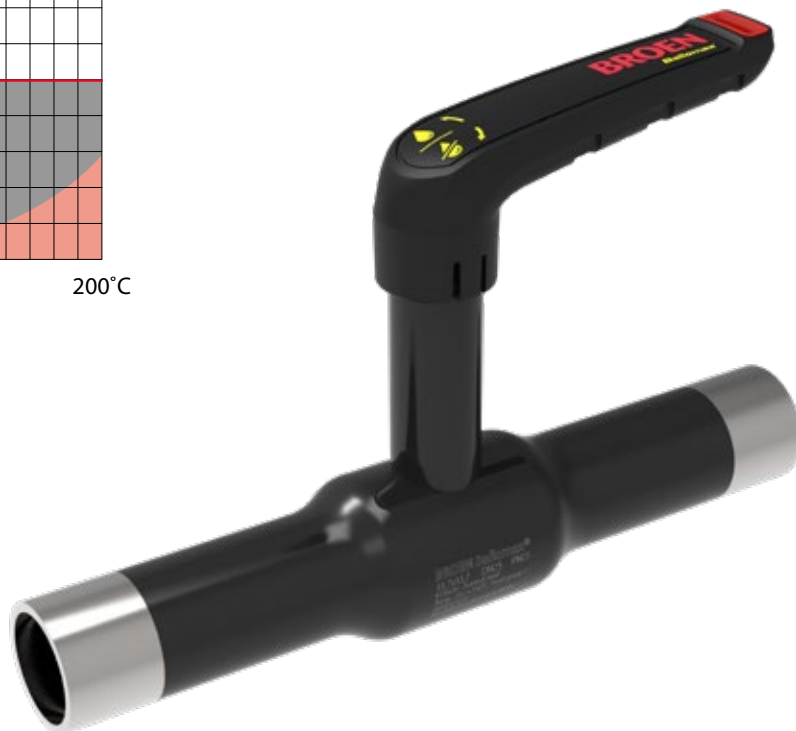
Kvs values

DN [mm]	10	15	20	25	32	40	50
Kvs [m3/h]	13	26	49	75	110	214	308

Pressure and temperature diagram

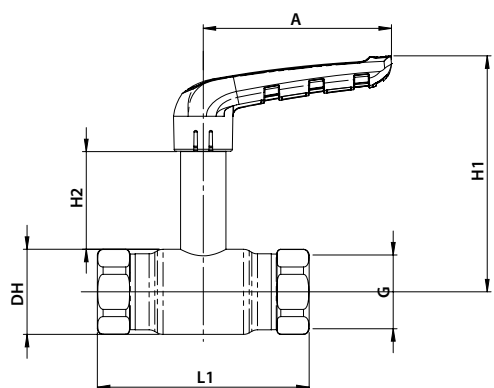


- Normal working area
- Short-term working area
- Steam area (see high temperature valves)



BROEN Ballomax® DN10-50 - BBM12031

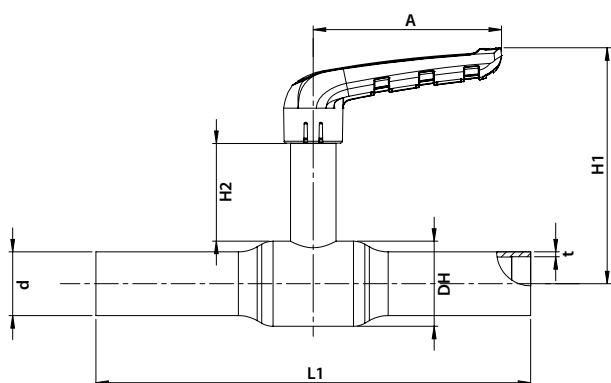
Female × Female



DN	BROEN No.	Bore	Net weight kg	Material	Stem	G	DH	L1	d	t	L2	H1	H2	A
10	1010002031 2101	12	0.30	Steel	Long	3/8"	ø26	74	-	-	-	106	55	75
15	1015002031 2101	15	0.35	Steel	Long	1/2"	ø30	94	-	-	-	108	55	75
20	1020002031 2101	20	0.47	Steel	Long	3/4"	ø38	104	-	-	-	111	54	75
25	1025002031 2101	25	0.80	Steel	Long	1"	ø45	112	-	-	-	125	52	100
32	1032002031 2101	32	1.21	Steel	Long	1 1/4"	ø56,5	134	-	-	-	131	52	100
40	1040002031 2101	39	1.83	Steel	Long	1 1/2"	ø68	156	-	-	-	156	63	120
50	1050002031 2101	50	3.09	Steel	Long	2"	ø85	192	-	-	-	165	63	120

BROEN Ballomax® DN10-50 - BBM13001

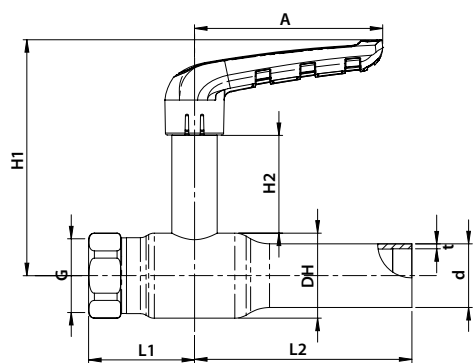
Welding × Welding



DN	BROEN No.	Bore	Net weight kg	Material	Stem	G	DH	L1	d	t	L2	H1	H2	A
10	1010003001 2101	12	0.20	Steel	Long	-	ø26	210	17.2	1.8	-	106	55	75
15	1015003001 2101	15	0.22	Steel	Long	-	ø30	210	21.3	2	-	108	55	75
20	1020003001 2101	20	0.58	Steel	Long	-	ø38	230	26.9	2.3	-	111	54	75
25	1025003001 2101	25	0.91	Steel	Long	-	ø45	230	33.7	2.6	-	125	52	100
32	1032003001 2101	32	1.30	Steel	Long	-	ø56,5	260	42.4	2.6	-	131	52	100
40	1040003001 2101	39	1.96	Steel	Long	-	ø68	260	48.3	2.6	-	156	63	120
50	1050003001 2101	50	3.00	Steel	Long	-	ø85	290	60,3	2.9	-	165	63	120

BROEN Ballomax® DN10-50 - BBM13601

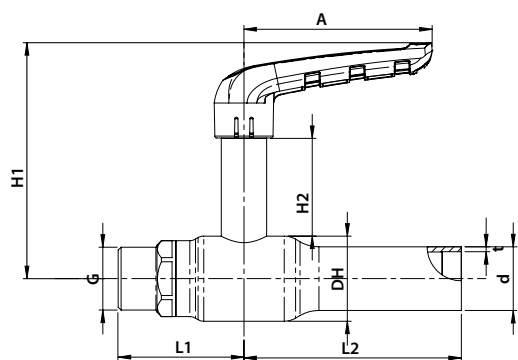
Welding × Female



DN	BROEN No.	Bore	Net weight kg	Material	Stem	G	DH	L1	d	t	L2	H1	H2	A
10	1010003601 2101	12	0.30	Steel	Long	3/8"	ø26	37	17.2	1.8	105	106	55	75
15	1015003601 2101	15	0.38	Steel	Long	1/2"	ø30	40	21.3	2	105	108	55	75
20	1020003601 2101	20	0.56	Steel	Long	3/4"	ø38	52	26.9	2.3	115	111	54	75
25	1025003601 2101	25	0.86	Steel	Long	1"	ø45	56	33.7	2.6	115	125	52	100
32	1032003601 2101	32	1.27	Steel	Long	1 1/4"	ø56,5	67	42.4	2.6	130	131	52	100
40	1040003601 2101	39	1.90	Steel	Long	1 1/2"	ø68	78	48.3	2.6	134	156	63	120
50	1050003601 2101	50	3.09	Steel	Long	2"	ø85	96	60.3	2.9	145	165	63	120

BROEN Ballomax® DN10-50 - BBM13701

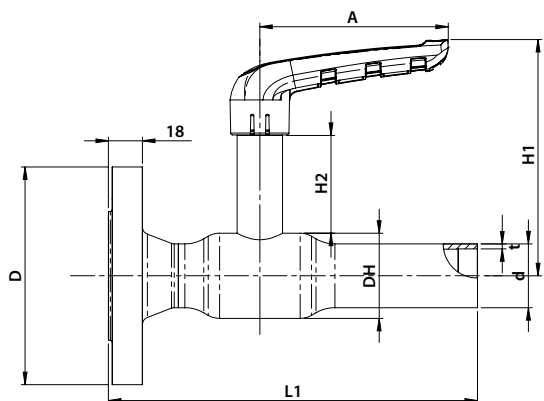
Welding × Male



DN	BROEN No.	Bore	Net weight kg	Material	Stem	G	DH	L1	d	t	L2	H1	H2	A
10	1010003701 2101	12	0.30	Steel	Long	3/8"	ø26	42	17.2	1.8	105	106	55	75
15	1015003701 2101	15	0.38	Steel	Long	1/2"	ø30	47	21.3	2	105	108	55	75
20	1020003701 2101	20	0.52	Steel	Long	3/4"	ø38	56	26.9	2.3	115	111	54	75
25	1025003701 2101	25	0.87	Steel	Long	1"	ø45	67	33.7	2.6	115	125	52	100
32	1032003701 2101	32	1.30	Steel	Long	1 1/4"	ø56,5	79	42.4	2.6	130	131	52	100
40	1040003701 2101	39	1.93	Steel	Long	1 1/2"	ø68	88	48.3	2.6	134	156	63	120
50	1050003701 2101	50	3.18	Steel	Long	2"	ø85	112	60.3	2.9	145	165	63	120

BROEN Ballomax® DN10-50 - BBM14001

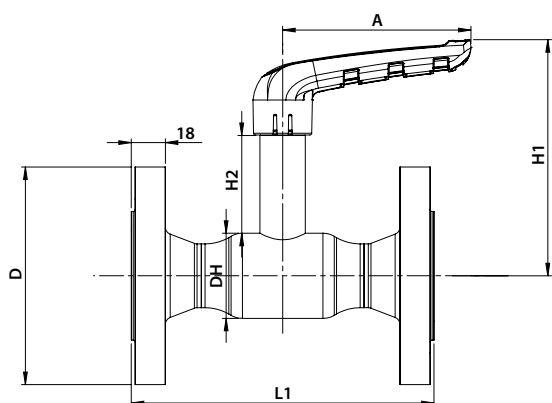
Welding × Flange



DN	BROEN No.	Bore	Net weight kg	Material	Stem	D	DH	L1	d	t	L2	H1	H2	A
10	1010004001 2101	12	0.95	Steel	Long	90	ø26	170	17.2	1.8	-	106	55	75
15	1015004001 2101	15	1.07	Steel	Long	95	ø30	170	21.3	2	-	108	55	75
20	1020004001 2101	20	1.49	Steel	Long	105	ø38	190	26.9	2.3	-	111	54	75
25	1025004001 2101	25	2.04	Steel	Long	115	ø45	195	33.7	2.6	-	125	52	100
32	1032004001 2101	32	2.85	Steel	Long	140	ø56,5	220	42.4	2.6	-	131	52	100
40	1040004001 2101	39	3.64	Steel	Long	150	ø68	230	48.3	2.6	-	156	63	120
50	1050004001 2101	50	5.42	Steel	Long	165	ø85	260	60.3	2.9	-	165	63	120

BROEN Ballomax® DN10-50 - BBM15001

Flange × Flange



DN	BROEN No.	Bore	Net weight kg	Material	Stem	D	DH	L1	d	t	L2	H1	H2	A
10	1010005001 2101	12	1.55	Steel	Long	90	ø26	130	-	-	-	106	55	75
15	1015005001 2101	15	1.72	Steel	Long	95	ø30	130	-	-	-	108	55	75
20	1020005001 2101	20	2.40	Steel	Long	105	ø38	150	-	-	-	111	54	75
25	1025005001 2101	25	3.16	Steel	Long	115	ø45	160	-	-	-	125	52	100
32	1032005001 2101	32	4.40	Steel	Long	140	ø56,5	180	-	-	-	131	52	100
40	1040005001 2101	39	5.43	Steel	Long	150	ø68	200	-	-	-	156	63	120
50	1050005001 2101	50	7.82	Steel	Long	165	ø85	230	-	-	-	165	63	120

Ever since BROEN was established
our passion for valve technology has been
a major part of our core competences.

Our brand is our promise.

BROEN Engineered Valve Group

For more than 70 years BROEN has been the global leader in the development and production of valve technology for the control of water, air, gas and oil. BROEN delivers complete solutions for HVAC building installations and is a leading supplier of district energy valves.

We know application and valve technology in depth and in close dialogue with our customers and partners all over the world we create value and reliability with proven valves offering full quality assurance.

BROEN is headquartered in Assens, Denmark and is part of Aalberts Industries NL.

Read more on: www.broen.com

BROEN Group locations

Headquarters in Assens, DK

Sales- and productions sites ●

BROEN A/S, Assens (DK)
BROEN SA, Dzierżonów (PL)
BROEN LLC, Kolomna (RU)
BROEN INC., Houston (US)
BROEN OIL & GAS, Suchy Las & Rogoźno (PL)
BSM Valves B.V., Breda (NL)
Clorius Controls, Dzierżonów (PL)

Sales companies and offices ○

BROEN, Assens
BROEN, Stockholm
BROEN, Helsinki
BROEN SEI, Romania
BROEN, Beijing
BROEN, Singapore
BROEN, Dusseldorf
BROEN, Moscow
Clorius Controls, Copenhagen
Clorius Controls, Shanghai



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